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CONTAINER & MOULD ENGINEERING

EUROPE

NOTES: THIS DRAWING IS THE PROPERTY OF O-I AND MUST NOT BE REPRODUCED OR DISCLOSED WITHOUT O-I WRITTEN AUTHORIZATION.

ONLY TOLERANCED DIMENSIONS ARE GUARANTEED.

MANUFACTURING MARKINGS SHOWN ARE FOR ILLUSTRATIVE PURPOSES ONLY, ACTUAL MARKINGS ON CONTAINER MAY DIFFER, DEPENDANT ON LOCAL LEGISLATION.

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I = TRADEMARK
2 = CAVITY No.
3 = STIPPLING
THE SHAPE OF STIPPLES IS ONLY AN
INDICATION AND THE CONSTRUCTION IS AT
THE PRODUCTION PLANT DISCRETION.
4 = CAVITY CODE

SCALE I:I

No	DATE	REVISIONS	DESIGN/CHECK

CATEGORY FOOD	TILT ANGLE 23.71°				
MAX. VERTICALITY TOLERANCE	MEASURING CONTAINER				
FINISH SAP NUMBER 0635	FINISH REF. CETIE GME 20-03 1995				
MINIMUM THROUGH BORE	MAX FILLING TUBE Ø				
CONTAINER OVERFLOW CAPACITY (BRIMFUL)					
85ml ± 5ml					
CONTAINER RATED CAPACITY (FILLPOINT)					
CONTAINER WEIGHT					
70g APPROX.					
FINISH DESIGNATION PL_43_GME 20-03_HI35_0635	MAX GAS VOLUME				

STANDARD TO-85 E

DESIGN REF. EU7250 / 0033

RETURNABLE

PROCESS PB

DRAWING NUMBER 130081_03		MOULD/SAP NUMBER 00000	
CHECKED	SH	DATE	28/02/13
DESIGNER	SO	DATE	28/02/13